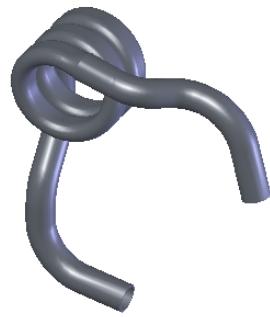
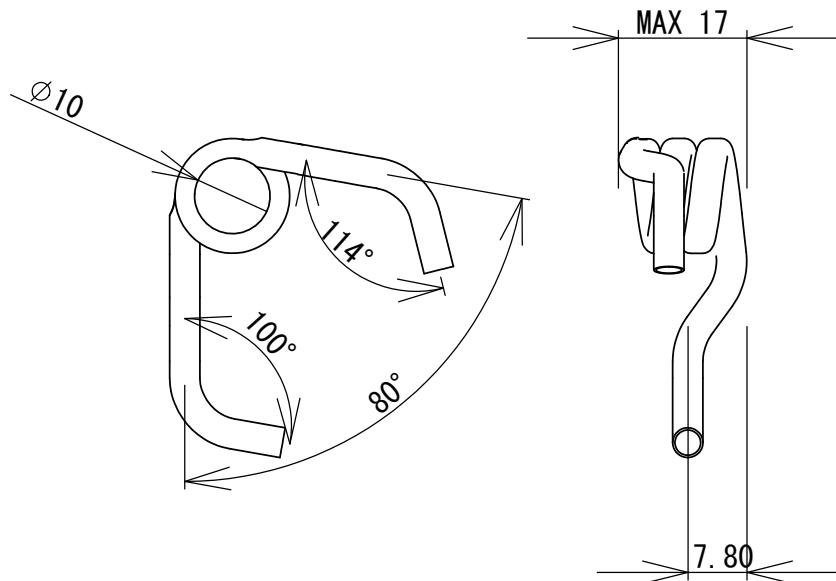


Unless otherwise specified: Dimensions are in Millimeters			
Nominal size			
0.5 - 3.0:	$\pm 0.05$	Surface Finish:	
3.0 - 6.0:	$\pm 0.1$	Radius:	
6.0 - 30:	$\pm 0.2$	Corner:	
30 - 120:	$\pm 0.3$	Liner:	
120 - 315:	$\pm 0.5$	Angular:	$\pm 2^\circ$
315 - 1000:	$\pm 0.8$		



## Debur and Break Sharp Edges



Scale (1:1)

**Parts Name:**

Part Name:  
**Helical Tube for 50mm/2"**

Materiaj:

SUS316  
AISI316

Drawn: 15-3-1

Kaz Miyasa  
Date: 2003/09/15

Drawing No.  
**HD50SS**

FUJI BURUDON MFG CO LTD

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